

LEATHER GARMENTS



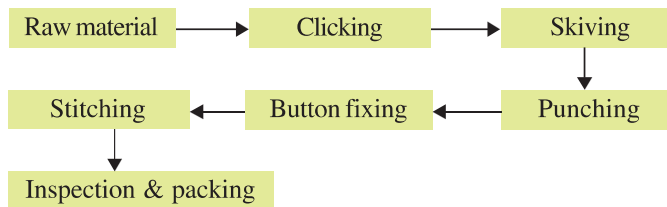
Production capacity/annum

15,000 Garments

Production process

Finished leather of the required good quality is procured. It is cut to required size and designed by the master cutter. The pieces are stitched together to produce the garment. A silk lining is usually given. Leather used is Suede or Nappa leather. Garment manufacture involves plain stitching, pasting, button hole making and button fixing, chain stitching etc. The finished garments are inspected and packed.

Process flow chart



Machinery & equipment required

- Clicking machine
- Skiving machine
- Flat bed sewing machine
- Cylinder bed sewing machine
- Buttonhole making machine
- Button sewing machine
- Tools

Raw material/consumables required

- Suede or Nappa leather
- Silk lining
- Buttons

- Thread
- Adhesives

Utilities required

Power required (load)	:	35 KW
Water required (per shift basis)	:	Normal supply

Manpower required

Supervisor	:	1 No.
Skilled	:	6 Nos.
Unskilled	:	4 Nos.

Investment required

Machinery & Equipment	: } : }	₹ 39.47 Lakhs
Working Capital for 3 Months (Raw material, utilities & salary)		

