

## LEATHER SHOPPING BAG



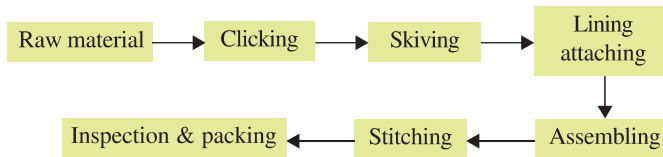
**Production capacity/annum**

20,000 Nos

### Production process

The different components as per the pattern are clicked from the leather. The edges of these components are skived to remove bulkiness at seams. Then the components of lining are clicked. The components are then taken for stitching. the decorative items like buckles, buttons, chains etc are fitted. Then the bags are taken for finishing.

### Process flow chart



### Machinery & equipment required

- Flat bed industrial sewing machine 2
- Heavy duty cylinder bed industrial sewing machine 1
- Punching & Eyeleting machine 1
- Seam rubbing tool 1
- Skiving machine 1
- Various tools and equipments

### Raw material/consumables required

- Dry mill pigmented lining leather
- Cloth lining materials
- Buckles, chain, other grinders & thread
- Finishing chemicals

### Utilities required

Power required (load)	:	11 KW
Water required (per shift basis)	:	Normal supply

### Manpower required

Supervisor	:	1 No.
Skilled	:	3 Nos.
Unskilled:	:	5 Nos.

### Area required

Total Area	:	150Sq. Mtr.
Covered Area	:	100Sq. Mtr.

### Investment required

Machinery & Equipment	:	} ₹ 12.04 Lakhs
Working Capital for 3 Months (Raw material, utilities & salary)	:	